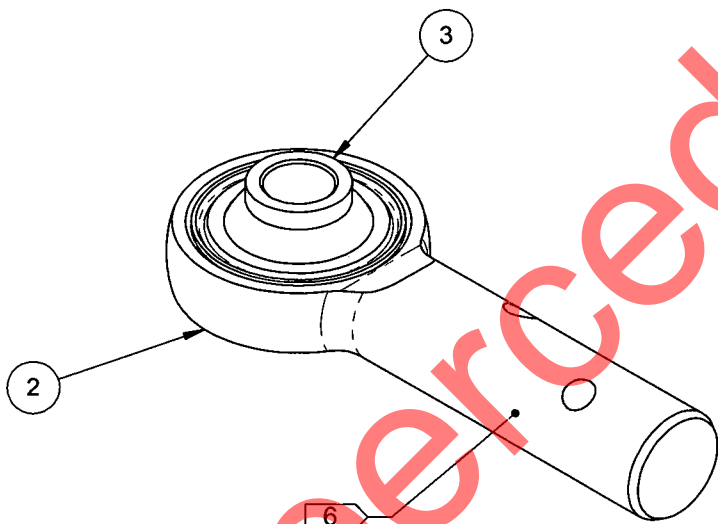


ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D4808-041	ROD END BEARING ASSEMBLY
2	1	D4808-1	ROD END
3	1	D4596-1	SPHERICAL BEARING

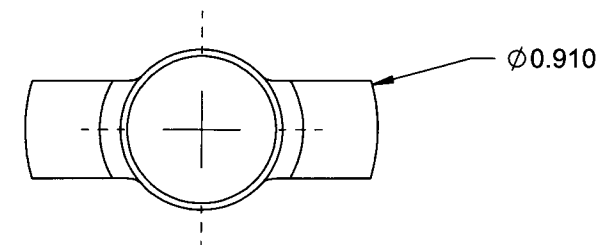
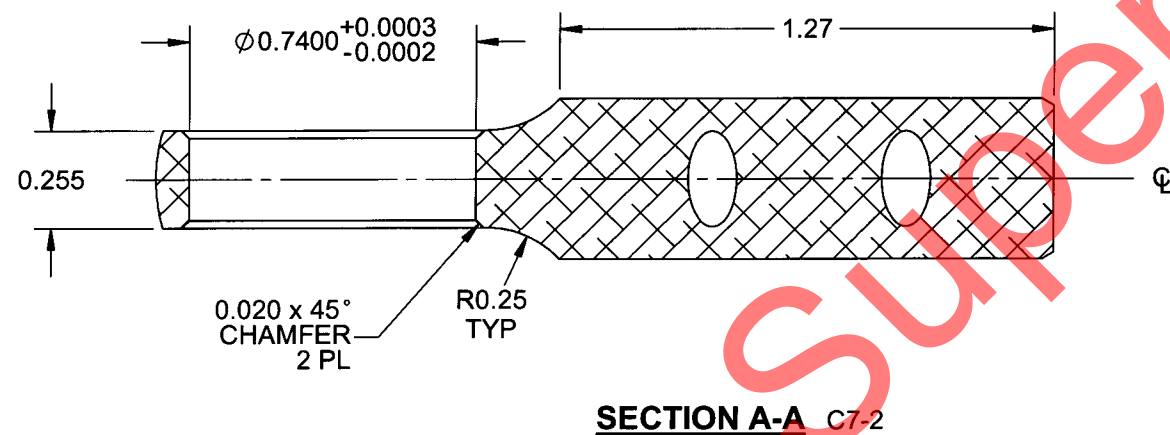
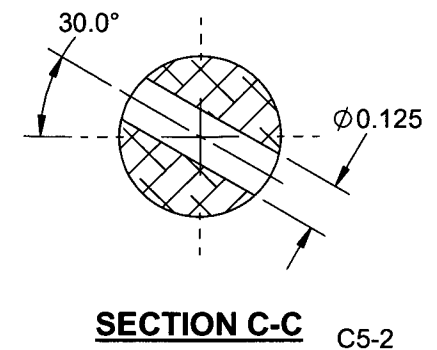
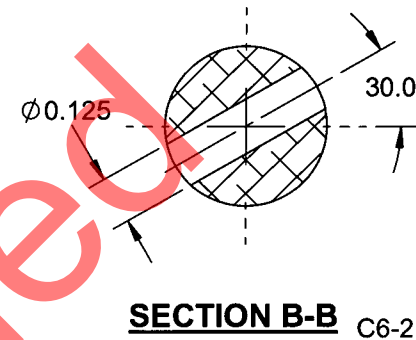
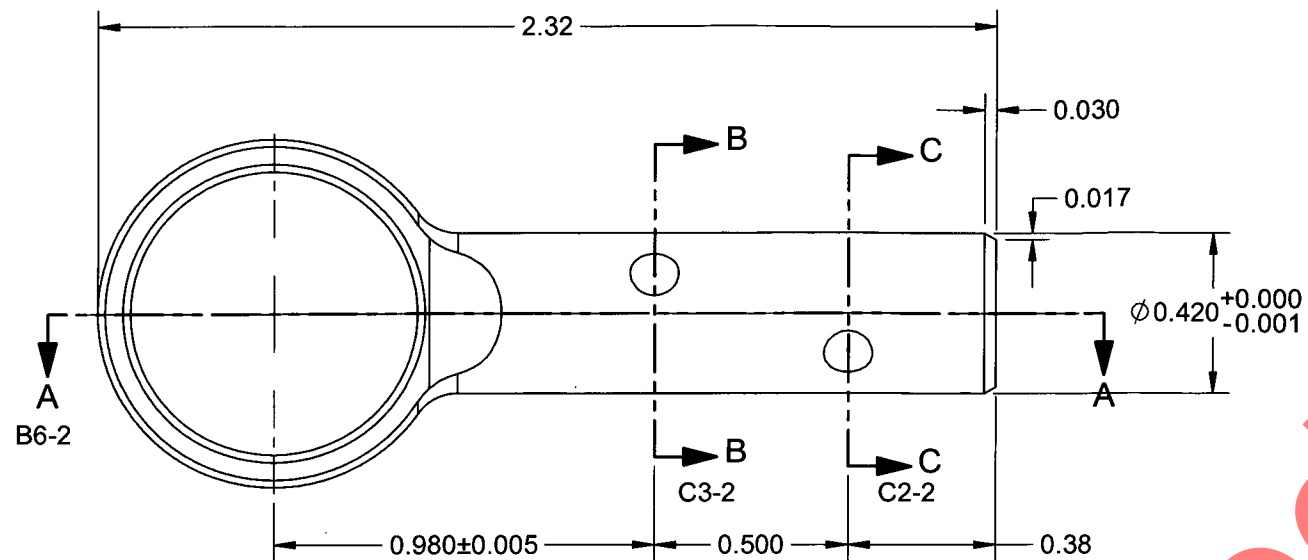


D4808-041 ROD END BEARING ASSEMBLY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 0.10 lbs
 - 8) SWAGE D4596-1 BEARING INTO D4808-1 ROD END PER DART QSI 002 4.3 USING HIGH PERFORMANCE VEHICLE ENGINEERING SWAGING TOOL SWAG-4HM

APPROVED

A	NEW ISSUE		RF	13.09.16
REV.	DESCRIPTION		BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	RF			
CHECKED	HS	DRAWING NO. D4808		REV. A
MFG. APPR.	JLM			SHEET 1 OF 2
APPROVED	HS	TITLE ROD END BEARING		SCALE
DE APPR.	DS			NTS
DATE	13.12.16		COPYRIGHT © 2013 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



D4808-1 ROD END

NOTES:

- 1) MATERIAL: 17-4 PH/S17400/TYPE 630 SS ROUND BAR, H900 CONDITION
PER AMS 5643/ASTM A564
DART SPEC M17-4-R
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.07 lbs
- 8) LIQUID PENETRANT INSPECT PER QSI 038 6.1.1 (ASTM E1417 LEVEL 2)

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	HS	DRAWING NO.	REV. A
MFG. APPR.	JLM	D4808	SHEET 2 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	ROD END BEARING	NTS
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RELEASED
13-12-16
MD